

 FULL LIFT SAFETY VALVE zARMAK



| Body material | Nominal pressure | Nominal diameter | Max. temperature | Ex. index |
|---------------|------------------|------------------|------------------|-----------|
| V Brass | D 25 bar | DN 10-25 | 120°C | 782 |

CE 0343

FEATURES

- valves made according to PN EN ISO 4126-1
- high tightness

APPLICATION *

* not all of the applications are suitable for all of the executions

industries



REFRIGERATION AND AIR CONDITIONING

media



COMPRESSED AIR

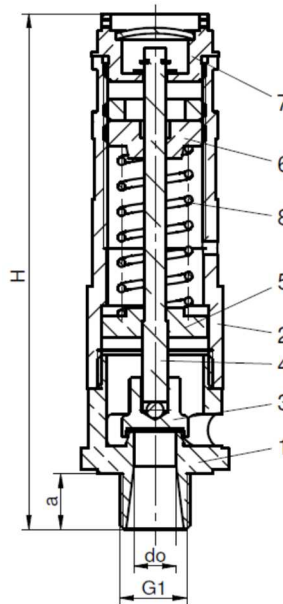


NEUTRAL FLUIDS

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MATERIALS, DIMENSIONS



| | Body material | V |
|-------------------|----------------------|---------------------------|
| | Type | standard |
| | | 01-1 |
| 1 | Nozzle | CuZn40Pb2 2.402 |
| 2 | Cap | CuZn40Pb2 2.402 |
| 3 | Disc | CuZn40Pb2 / EPDM 2.402 |
| 4 | Spindle | CuZn40Pb2 2.402 |
| 5 | Spring plate | CuZn40Pb2 2.402 |
| 6 | Adjusting screw plug | CuZn40Pb2 2.402 |
| 7 | Upper screw plug | CuZn40Pb2 2.402 |
| 8 | Spring | SL, SM, SH DM, DH |
| Temperature range | | -10...120°C |

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Edition 01/2018

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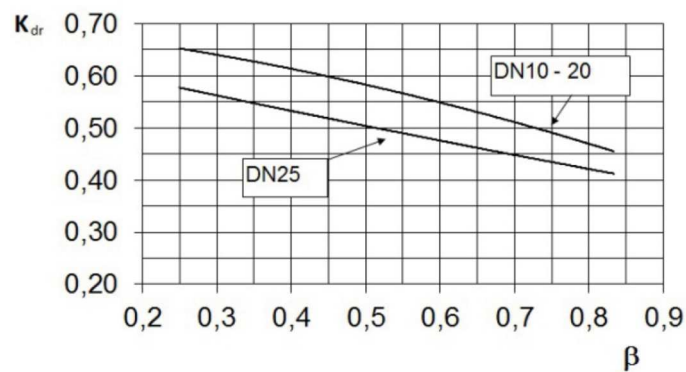
FIG.782

| Body material | | Type | V | | | |
|--|-----|------|-------|-------|-------|-------|
| DN | 10 | | 15 | 20 | 25 | |
| d_o (mm) | | | 10 | 12 | 16 | 20 |
| A (mm ²) | | | 78,5 | 113 | 201 | 314 |
| a (mm) | | | 13 | 13 | 15 | 17 |
| G ₁ (cal) | | | ¾ | ½ | ¾ | 1 |
| H (mm) | | | 120 | 120 | 122 | 128 |
| Pressure of the beginning of the opening (bar) | | min | 1,1 | | 0,7 | |
| | max | 25 | 22 | 20 | 16 | |
| Weight (kg) | | | 0,415 | 0,415 | 0,435 | 0,460 |

FLOW RATES

| Media | Ranges | DN | | | |
|---|--|------|----|----|------|
| | | 10 | 15 | 20 | 25 |
| Body material: V Standard type: 01-1 Nominal pressure: PN25 | | | | | |
| G | $b_1 = 0,1 \text{ bar for } p \leq 1 \text{ bar}$ $b_1 = 10\% \text{ for } p > 1 \text{ bar}$ | 0,65 | | | 0,57 |

The given values concern $\beta < 0,25$. For the values $\beta \geq 0,25$ the discharge coefficient should be read from the following graph.



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CAPACITY TABLE FOR AIR

| Standard type: 01-1 | | | | | | | | | | |
|---|-----------------|-----|-----|-------|---|-----------------|-------|-------|-------|------|
| DNxDN PN25 | 10 | 15 | 20 | 25 | DNxDN PN25 | 10x15 | 15x15 | 20x20 | 25x25 | |
| A - flight computational area [mm ²] | 78,5 | 113 | 201 | 314 | A - flight computational area [mm ²] | 78,5 | 113 | 201 | 314 | |
| Pressure of the beginning of the opening bar(g) | Air 20°C [kg/h] | | | | Pressure of the beginning of the opening bar(g) | Air 20°C [kg/h] | | | | |
| 0,7 | | | | 169 | 230 | 6,5 | 353 | 509 | 905 | 1240 |
| 0,75 | | | | 177 | 237 | 7 | 377 | 543 | 966 | 1323 |
| 0,8 | | | | 185 | 248 | 7,5 | 401 | 577 | 1027 | 1407 |
| 0,9 | | | | 198 | 267 | 8 | 425 | 612 | 1088 | 1491 |
| 1 | | | | 212 | 286 | 9 | 473 | 680 | 1210 | 1658 |
| 1,1 | 88,5 | 127 | 227 | 307 | 10 | 520 | 749 | 1332 | 1825 | |
| 1,2 | 92,9 | 134 | 238 | 322 | 11 | 568 | 818 | 1455 | 1993 | |
| 1,3 | 98,9 | 142 | 253 | 344 | 12 | 616 | 886 | 1577 | 2160 | |
| 1,4 | 105 | 151 | 269 | 366 | 13 | 663 | 955 | 1699 | 2327 | |
| 1,5 | 110 | 158 | 281 | 382 | 14 | 711 | 1024 | 1821 | 2495 | |
| 1,6 | 116 | 167 | 297 | 405 | 15 | 759 | 1092 | 1943 | 2662 | |
| 1,7 | 121 | 174 | 309 | 421 | 16 | 807 | 1161 | 2065 | 2829 | |
| 1,8 | 125 | 180 | 321 | 437 | 18 | 902 | 1298 | 2310 | | |
| 1,9 | 130 | 187 | 333 | 462 | 19 | 950 | 1367 | 2432 | | |
| 2 | 135 | 194 | 344 | 478 | 20 | 997 | 1436 | 2554 | | |
| 2,2 | 146 | 210 | 374 | 520 | 22 | 1093 | 1537 | | | |
| 2,4 | 155 | 224 | 398 | 554 | 25 | 1236 | | | | |
| 2,6 | 165 | 237 | 422 | 587 | | | | | | |
| 2,8 | 174 | 251 | 446 | 621 | | | | | | |
| 3 | 186 | 268 | 477 | 654 | | | | | | |
| 3,5 | 210 | 303 | 539 | 738 | | | | | | |
| 4 | 234 | 337 | 600 | 821 | | | | | | |
| 4,5 | 258 | 371 | 661 | 905 | | | | | | |
| 5 | 282 | 406 | 722 | 989 | | | | | | |
| 5,5 | 306 | 440 | 783 | 1 072 | | | | | | |
| 6 | 330 | 474 | 844 | 1 156 | | | | | | |

Capacity calculated at overpressure $b_1 = 0,1$ bar or $b_1 = 10\%$

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NOTES

The valve should be mounted in vertical position.

TYPE

| Figure | Body material | Nominal diameter | Nominal pressure | Type |
|--------|-------------------------|------------------|------------------|--|
| 782 | V Brass CuZn40Pb2 | 10-25 mm | D 25 bar | 01-1 standard type for gases and steam, sealing disc EPDM |

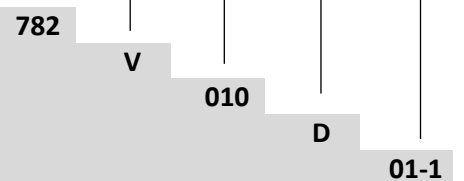
ORDERING

| Figure | Body material | Nominal diameter | Nominal pressure | Type |
|--------|-------------------------|------------------|------------------|--|
| 782 | V Brass CuZn40Pb2 | 010 mm | D 25 bar | 01-1 standard type for gases and steam, sealing disc EPDM |

Order example acc. index

782 V 010 D 01-1

Full lift safety valve, threaded ends , angle form
 Brass CuZn40Pb2
 Nominal diameter (mm)
 Nominal pressure PN 25
 Standard type for gases and steam, sealing disc EPDM



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